

The cable tension winch mounts to the rear end of the carriage, on the flat side of the channel iron. Use 3/8" bolts, flat washers and nuts provided. The bolts should pass through the winch, then the carriage frame, with the nuts on the outside of the carriage frame. The middle bolt goes through both the tension winch and the plastic wear block. The cable goes through the small hole in the center of the wear block and through the carriage frame. Route the cable from inside the spool to the outside through hole "A", then back into the spool through hole "B". Pull the cable to the bottom side of the spool. Tape around the spool over the cable with electric or duct tape. Feed any excess cable back so there is not a loop on the outside of the spool. As you wind the cable onto the spool it will cover the end, preventing it from slipping. Tighten the cable so that you cannot move the carriage more than 2" back and forth on the track by hand.

